

**DART**

DESIGN [Signature]	DRAWN BY [Signature]	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. DSI 9150	REV. A SHEET 1 OF 1
DATE 99.04.01		TITLE ADD 206 SADDLE SPACERS	SCALE NTS
A	99.04.01	NEW ISSUE	

# DART SERVICE INSTRUCTION

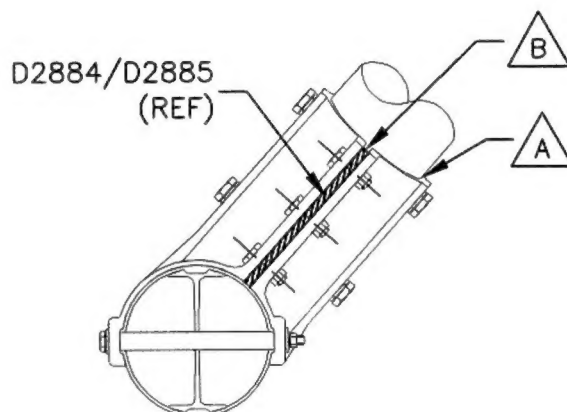
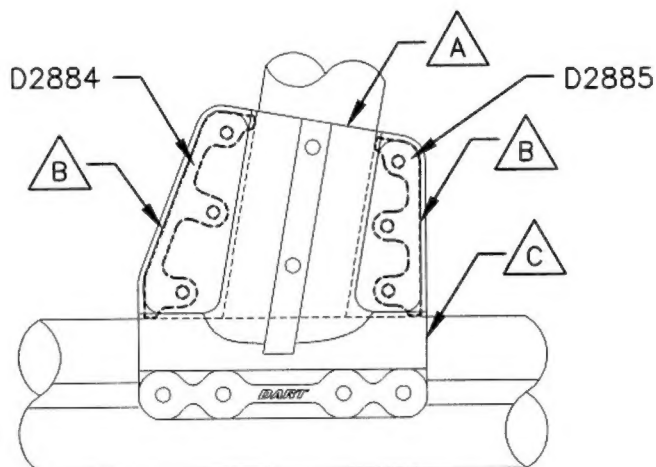
AMEND INSTALLATION INSTRUCTIONS: D206-642 REV. F

REF. CANADIAN STA SH98-4  
US FAA STC: SR00475SE




THIS MODIFICATION REQUIRES: (2) D2884 SPACERS  
(2) D2885 SPACERS

INSTALL D2884/D2885 SPACERS ON D206-642-111/112/211/212/213/214/311/312 /411/412 SKIDTUBE KITS AS OUTLINED BELOW. FOR SKIDTUBES ALREADY IN SERVICE, THIS SERVICE INSTRUCTION SHOULD BE PERFORMED AT THE NEXT INSPECTION INTERVAL.

- 1) INSTALL (1) D2884 AND (1) D2885 SADDLE SPACERS (1 ON EACH SIDE OF CROSSTUBE AS SHOWN BELOW) BETWEEN FWD SADDLE PARTS.  
INSTALL (1) D2884 AND (1) D2885 SADDLE SPACERS (1 ON EACH SIDE OF CROSSTUBE AS SHOWN BELOW) BETWEEN AFT SADDLE PARTS.



- 2) TORQUE SADDLE FASTENERS PER DART INSTALLATION INSTRUCTIONS.  
IT IS ACCEPTABLE FOR THE FLANGES TO BOTTOM OUT ON THE SPACERS.
- 3) APPLY A CONTINUOUS BEAD OF SEALANT IN ACCORDANCE WITH THE AIRCRAFT MAINTENANCE MANUAL IN THE FOLLOWING LOCATIONS:

-  ALONG SADDLE/CROSSTUBE INTERFACE
-  BETWEEN THE SADDLE FLANGES
-  ALONG SADDLE/SKIDTUBE INTERFACE